Slide the 2" square portion of your Billet BumpStep®XL into your 2" receiver with the grooved step surface facing upwards.

Insert the Billet BumpStep®XL to the hole that allows for enough room to fit just the ball of the foot centered on top with the tip of the shoe clearing the bumper.

Remembering the hole determined in step 2, remove the Billet BumpStep®XL and insert the nut into the corresponding hex hole on the side of the post.

Slide the Billet BumpStep®XL back into your receiver and insert the bolt with lock washer under the head of the bolt, then the flat washer. Flat washer can be eliminated if there is a clearance issue on your vehicle.

Tighten to a snug fit, do not over tighten (approximately 30-40 ft/lbs of torque). For stainless hardware, use 1/2" hex key.

Note: If your Billet BumpStep®XL has been involved in an impact or accident, it is important to have it inspected for cracks or fractures prior to placing any weight or loads upon it. Please send it to WeatherTech®, Billet BumpStep®XL Inspection, 1 MacNeil Court, Bolingbrook, IL 60440 and we will be happy to inspect it and advise you if it needs to be replaced.

Fully warranted to the original owner against defects in materials and workmanship for the lifetime of the product and specifically excludes damage caused by impacts, damage from car wash chemicals, etc.

Questions? Call customer service at (630) 769-1500 or (800) 441-6287.